



An ISO 9001:2015 Company

# Anjani Portland Cement Limited

( A Subsidiary of Chettinad Cement Corporation Pvt Limited )

## PPC Test Certificate

Ref.: APCL/QUAS/TEST / W.No:13  
QUAS/F - 26

Date of Despatch: 26.03.2025

| Particulars  | Test Result                            | Requirement as per IS 1489(Part-1) : 2015   |
|--|--|---|
| <b>CHEMICAL ( As per IS: 4032-1985)</b>  |  |   |
| <ul style="list-style-type: none"><li>LOI (%)</li><li>I.R. (%)</li></ul>   | <p>3.11<br/>30.89</p>                  | <p>5.0 Max.<br/>Max:<math>X+4(100-X)</math><br/>100<br/>Min : 0.60 x X<br/>(Where X is Declared % of Fly ash)</p> |
| <ul style="list-style-type: none"><li>SO<sub>3</sub> (%)</li><li>MgO (%)</li><li>Chloride (%)</li><li>Declared percentage of Pozzolana (%)</li></ul> | <p>2.23<br/>1.17<br/>0.04<br/>33.0</p> | <p>3.0 Max.<br/>6.0 Max.<br/>0.10 Max.<br/>Min-15%,Max-35%</p>  |
| <b>PHYSICAL (As per IS: 4031-1988)</b>   |  |   |
| <ul style="list-style-type: none"><li>Fineness (M<sup>2</sup>/Kg)</li></ul>  | 362                                    | 300 Min.  |
| <b>SOUNDNESS:</b>  |  |   |
| <ul style="list-style-type: none"><li>Le-Chatlier (mm)</li></ul>   | 01                                     | 10 Max.   |
| <ul style="list-style-type: none"><li>Autoclave (%)</li></ul>  | 0.016                                  | 0.8 Max.  |
| <b>SETTING TIME (Minutes)</b>  |  |   |
| <ul style="list-style-type: none"><li>Initial</li></ul>  | 140                                    | 30 Min.   |
| <ul style="list-style-type: none"><li>Final</li></ul>  | 245                                    | 600 Min.  |
| <b>COMPRESSIVE STRENGTH (M Pa)</b>   |  |   |
| <ul style="list-style-type: none"><li>3 Days</li><li>7 Days</li><li>28 Days</li></ul>  | <p>24.0<br/>34.1<br/>46.3</p>          | <p>16 Min.<br/>22 Min.<br/>33 Min.</p>  |

Certified that the cement complies  
With IS 1489 (Part - 1) : 2015

D.G.M (QUAS & Ope)

Unit Head

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